NSN 3439-01-478-3821

Metallic Overlay Welding Powder - Page 1 of 1



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Environmental Protection:
Any acceptable
Basic Material:
Nickel-chromium alloy
Content Within Each Unit Package:
25.0lbs
Special Features:
Nsn is used to purchase a of 1 container to a of 3 containers; ni 16cr 4si 4b 3cu 3mo 2.5fe 0.5c, spheroidal, gas atomized; -125 +45 um
(-120 +325 mesh); certification allied signal fp 5045 type iii, p/n 3181458, msrr 9507/7; rc 60 hardness; texture/finish as sprayed 800-1000
as fused 200-300, ground less than 10, lapped 2-3; coating number t16c-10; nickel-chromium-boron hardfacing alloy.Produces hard, dense
essentially pore-free coatings that resist corrosion and wear abrasive grains, hard surfaces, particle erosion, fretting and cavitation and
permit fusing of coatings 0.125 thick or more w/out difficulty. Most resistant to corrosion of all self-fluxing alloys. Certifable to us navy
specification os 12358, mpr 1031 and mpr 1032
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
T166-s