## NSN 3439-01-478-7571

Metallic Overlay Welding Powder - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/3439-01-478-7571

Environmental Protection:
Any acceptable
Basic Material:
Nickel alloy and aluminum
Content Within Each Unit Package:
5.0lbs
Special Features:
Nsn is used to purchase a of 1 container to a of 19 containers; ni 9.5cr 2.5si 1.5b 0.5al, blend; -106+22 um (-140+22 um); rc 23-33
hardness; texture/finish as-sprayed 500-900c, ground 10-30; coating numbers p451-10, p451-11, t451-10, t451-11 and t451-12; high nickel
alloy w/a nickel-aluminum constitutent that reacts exothermically during spraying. Produces hard, dense, semi-fused coatings that provide
hard bearing surfaces and are resistant to wear by abrasive grains, hard surfaces, particle erosion and fretting. High bond strength and low
shrink permit thick coatings without cracking. Plasma flame coatings have best high tempreature erosion resistance of the iron, nickel and
cobalt-based coatings
Shelf Life:
N/a
Unit Of Measure:
<del>-</del>
Demilitarization:
No
Fiig:
T166-s