NSN 3439-01-478-7576

Metallic Overlay Welding Powder - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/3439-01-478-7576

Environmental Protection:
Any acceptable
Basic Material:
Nickel alloy and aluminum
Content Within Each Unit Package:
5.0lbs
Special Features:
Nsn is used to purchase a of 60 containers and up; ni 9.5cr 2.5si 1.5b 0.5al, blend; -106+22 um (-140+22 um); rc 23-33 hardness;
texture/finish as-sprayed 500-900c, ground 10-30; coating numbers p451-10, p451-11, t451-10, t451-11 and t451-12; high nickel alloy w/a
nickel-aluminum constitutent that reacts exothermically during spraying. Produces hard, dense, semi-fused coatings that provide hard bearing
surfaces and are resistant to wear by abrasive grains, hard surfaces, particle erosion and fretting. High bond strength and low shrink permit
thick coatings without cracking. Plasma flame coatings have best high tempreature erosion resistance of the iron, nickel and cobalt-based
coatings
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
T166-s