## NSN 3439-01-478-7784

Metallic Overlay Welding Powder - Page 1 of 1



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nvironmental Protection:
ny acceptable
asic Material:
on and aluminum and nickel
content Within Each Unit Package:
.0lbs
pecial Features:
Isn is used to purchase a of 20containrs to a of 59 containers; fe 38ni 10al, clad; -125+45 um (-120 mesh +325 mesh); rb 80 +5 hardness;
exture/finish as-sprayed 400-800, machined 20-40; coating numbers p542-10 and t452-10; self-bonding nickel-iron aluminum
omposite.Produces coatings which not only have the excellent self-bonding properties of metco 450 but also provide a significant
nprovement in machinability, wear and ozidation resistance. Coatings are dense and can be used for oxidation resistant applications up to
500deg (f).A good undercoat for ceramic, nickel chromium and stainless steel type coatings in this environment
helf Life:
l/a
Init Of Measure:
emilitarization:
lo
iig:
166-s