

View Online at <https://aerobasegroup.com/nsn/3439-01-530-1420>

Outside Diameter:

0.045 inches

Current Type:

Dc

Physical Form:

Roll

Weld Position For Which Designed:

All positions

Polarity Characteristic:

Straight

Flux Coating Type:

Shielded arc

Weight:

10.0 pounds

Filler Metal Chemical Composition In Percent:

1.04 aluminum first element

Product Name:

Fabshield 21b self-shielding flux cored wire

Special Features:

Used to weld thin gage to 0.750 inch thick mild or galvanized steel; 13.0 volts at 95.0 amps at wirespeed of 65.000 inches per minute; 18.5 volts at 180.0 amps at wire speed of 200.000 inches per minute

Material:

Steel shell

Unit Package Type:

Reel

Shape:

Round

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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