

View Online at <https://aerobasegroup.com/nsn/3441-01-301-5567>

**General Description:**

Performs flaring, double flaring, flanging, beading, reducing and expanding operations on aluminum, low carbon steel or stainless steel tubing; 25 hp; 1800 rpm; 230/460 v; 3 phase; 60 hz; 23 gpm hydraulic pump; 100 gallon tank; clamp pressure 57, 000 lbs; thrust pressure 30, 000 lbs; work stroke 0 to 4 inches; idle pressure 200 psi; working pressure 1500 psi; max tube size cap. Flaring 3 in. Od by 0.125 alum, 1-1/2 in. Od by 0.065 inconel, 2 in. Od by 0.072 stls stl; max tube size cap. Double flaring 1-1/2 in. Od by 0.049 alum, 1 in. Od by 0.035 inconel, 1 in. Od by 0.035 stls stl; max tube size cap. Flanging 1 in. Od by 0.035 alum, 1 in. Od by 0.035 inconel, 1-1/2 in. Od by 0.035 stls stl; max tube size cap. Beading 3 in. Od by 0.095 alum, 2 in. Od by 0.049 inconel, 2 in. Od by 0.049 stls stl; max tube size cap. Reduce and expand 3 in. Od by 0.134 alum, 2-1/2 in. Od by 0.049 inconel, 2 in. Od by 0.065 stls stl

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A23900