

View Online at <https://aerobasegroup.com/nsn/3455-00-984-0616>

**Shank Diameter:**

0.28125 inches

**Overall Length:**

6.0000 inches

**Overall Diameter:**

0.3281 inches

**Flute Length:**

1.5000 inches

**Flute Quantity:**

4

**Shank Type:**

Straight

**Helix Direction:**

Right-hand

**Reamer Type:**

Fluted chucking

**Flute Design:**

Spiral

**Flute Type:**

Integral

**Flute Cut Direction:**

Right-hand

**Cutting Edge Tip Material:**

Steel, high speed

**Guide:**

Not included

**Special Features:**

Can also have 5 or 6 flutes provided

**Material:**

Steel, high speed

**Material:**

Steel

**Specification Or Standard:**

10 type and 2 class and b style and a grade

**Departure From Cited Document:**

As modified by diameter, length, shank diameter, flute quantity, and flute length

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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