

View Online at <https://aerobasegroup.com/nsn/3455-01-003-8004>

**Pilot Diameter:**

0.245 inches

**Pilot Length:**

0.300 inches

**Shank Diameter:**

Between 0.2475 inches and 0.2485 inches

**Overall Length:**

6.000 inches

**Diameter:**

Between 0.2602 inches and 0.2605 inches

**Flute Length:**

1.200 inches

**Flute Quantity:**

4

**Shank Type:**

Straight

**Helix Direction:**

Left-hand

**Reamer Type:**

Left hand helix

**Flute Design:**

Helical

**Flute Type:**

Integral

**Flute Cut Direction:**

Right-hand

**Cutting Edge Tip Material:**

Steel, high speed

**Pilot Type:**

Fixed

**Guide:**

Not included

**Material:**

Steel, high speed

**Material:**

Steel

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T171-e