

View Online at <https://aerobasegroup.com/nsn/3455-01-071-3621>

**Pilot Diameter:**

Between 0.191 inches and 0.193 inches

**Pilot Length:**

Between 0.440 inches and 0.560 inches

**Overall Length:**

Between 5.800 inches and 6.200 inches

**Diameter:**

0.250 inches

**Flute Length:**

Between 0.800 inches and 1.200 inches

**Flute Quantity:**

4

**Shank Type:**

Straight

**Reamer Type:**

Fluted chucking

**Flute Design:**

Straight

**Flute Type:**

Integral

**Flute Cut Direction:**

Right-hand

**Cutting Edge Tip Material:**

Carbide

**Pilot Type:**

Fixed

**Guide:**

Not included

**Special Features:**

Cut direction is optional; tool may have 4, 6, 8 or 10 flutes

**Material:**

Carbide

**Material:**

Carbide

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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