# NSN 3455-01-387-9729

Machine Reamer - Page 1 of 1



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# Shank Type:

Straight

Reamer Type:

Finishing

# Flute Design:

Straight

## Flute Type:

Integral

**Pilot Type:** 

Fixed

Guide:

## Not included

Size Changeability Type:

Expansion

## Criticality Code Justification:

Feat

## **Special Features:**

Diameter 0.3432 in.; length 7 in.; used on standard 10-2-n tooling; designed principally for hole sizing after cold expansion where only a moderate amount of stock removal is required; gage finish reamers are used to produce holes of superior dimensional accuracy and surface finish

#### Material:

Steel, cobalt

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Steel, cobalt

#### Shelf Life:

N/a

#### Unit Of Measure:

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#### Demilitarization:

No

#### Fiig:

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