

View Online at <https://aerobasegroup.com/nsn/3455-01-388-0413>

Shank Type:

Straight

Reamer Type:

Finishing

Flute Design:

Straight

Flute Type:

Integral

Flute Cut Direction:

Right-hand

Pilot Type:

Fixed

Guide:

Not included

Size Changeability Type:

Expansion

Special Features:

Diameter 7 in.; length 7 in.; designed principally for hole sizing after cold expansion where only a moderate amount of stock removal is required; gage finish reamers are used to produce holes of superior dimensional accuracy and surface finish; pilot is sized to the minimum cold expanded diameter which verifies the hole has been cold expanded; for use with standard 10-1-n tooling

Material:

Steel, cobalt

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Steel, cobalt

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T171-e