# NSN 3455-01-393-8877

Machine Reamer - Page 1 of 1



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Straight

Reamer Type:

Finishing

Flute Design:

Straight

Flute Type:

Integral

Pilot Type:

Fixed

Criticality Code Justification:

Feat

## **Special Features:**

Final hole diameter 0.2150 in.; gage finish reamer is used to produce holes of superior dimensional accuracy and surface finish; features a non-cutting pilot which is sized to the cold expanded diameter which verifies the hole has been cold expanded; the pilot will not fit into a non-cold expanded hole; identification provided by an electroetched model number and three electroetched lines

### Material:

Steel, high speed

Material:

Steel

### Shelf Life:

N/a

### Unit Of Measure:

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### Demilitarization:

No

### Fiig:

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