

View Online at <https://aerobasegroup.com/nsn/3455-01-393-8880>

Shank Type:

Straight

Reamer Type:

Finishing

Flute Design:

Straight

Flute Type:

Integral

Pilot Type:

Fixed

Criticality Code Justification:

Feat

Special Features:

Final hole diameter 0.2000 in.; designed principally for holesizing after cold expansion where only a moderate amount of stock removal is required; gage finish reamers are used to produce holes of superior dimensional accuracy and surface finish; feature a non-cutting pilot which is sized to the cold expanded diameter which verifies the hole has been cold expanded; the pilot will not fit into a non-cold expanded hole; identification provided by an electroetched model number and three electroetched lines

Material:

Steel, high speed

Material:

Steel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T171-e