# NSN 3455-01-394-4005

Machine Reamer - Page 1 of 1



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Pilot Diameter:	
0.499 inches	

Pilot Length:

4.600 inches

### Shank Diameter:

1.374 inches

#### Diameter:

1.9960 inches

#### Flute Length:

1.000 inches

#### Flute Quantity:

10

#### Shank Type:

Straight

#### **Helix Direction:**

Right-hand

## Reamer Type:

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## Finishing

Flute Design:

#### Helical

Flute Type:

Integral

#### Flute Cut Direction:

**Right-hand** 

#### Pilot Type:

Fixed

#### Guide:

Not included

#### **Special Features:**

Length 10.250 in.; used to finsh size holes in 68a110002 wing spar lugs and lug bushings

#### Material:

Steel, high speed

#### Material:

Steel

#### Shelf Life:

N/a

#### Unit Of Measure:

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#### Demilitarization:

No

#### Fiig:

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