

View Online at <https://aerobasegroup.com/nsn/3455-01-394-4009>

Pilot Diameter:

0.250 inches

Pilot Length:

4.6000 inches

Shank Diameter:

1.374 inches

Diameter:

1.6550 inches

Flute Quantity:

2

Shank Type:

Straight

Flute Design:

Straight

Flute Type:

Inserted

Flute Cut Direction:

Right-hand

Cutting Edge Tip Material:

Carbide

Pilot Type:

Fixed

Guide:

Not included

Special Features:

Material to be machined is titanium; tool to be used with right angle quackenbush power unit; 10 1/4 in. Length; clamp type carbide inserts are 3/8 in. Inner circle diameter by 1/8 in. Thick; tool function: used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation; roughing bore type

Material:

Steel, high speed

Material:

Steel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T171-e