

View Online at <https://aerobasegroup.com/nsn/3455-01-394-5264>

**Pilot Diameter:**

0.250 inches

**Pilot Length:**

4.600 inches

**Shank Diameter:**

1.374 inches

**Diameter:**

0.984 inches

**Flute Quantity:**

2

**Shank Type:**

Straight

**Reamer Type:**

Finishing

**Flute Design:**

Straight

**Flute Type:**

Inserted

**Flute Cut Direction:**

Right-hand

**Cutting Edge Tip Material:**

Carbide

**Pilot Type:**

Fixed

**Guide:**

Not included

**Special Features:**

Material to be machined: 2024 aluminum; length 10.250 in.; clamp type carbide inserts; tool to be used with right angle quackenbush power unit; used to repair 68a110002 wing tdo fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation

**Material:**

Steel, high speed

**Material:**

Steel

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T171-e