NSN 3455-01-394-6924

Machine Reamer - Page 1 of 1

Fiig: T171-e



View Online at https://aerobasegroup.com/nsn/3455-01-394-6924 **Pilot Diameter:** 0.499 inches Pilot Length: 4.600 inches **Shank Diameter:** 1.374 inches Diameter: 1.711 inches Flute Quantity: Shank Type: Straight **Helix Direction:** Right-hand Flute Design: Helical Flute Type: Integral **Flute Cut Direction:** Right-hand **Pilot Type:** Fixed Guide: Not included **Special Features:** Roughing type reamer; tool to be used with right angle quackenbush power unit; material to be machined is titanium; used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation Material: Steel, high speed Material: Steel Shelf Life: N/a **Unit Of Measure: Demilitarization:** No