# NSN 3455-01-394-7789

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#### **Pilot Diameter:**

0.250 inches

#### **Pilot Length:**

4.600 inches

# Shank Diameter:

1.374 inches

## Diameter:

1.585 inches

## Flute Quantity:

2

## Shank Type:

Straight

## Flute Design:

Straight

#### Flute Type:

Inserted

### \_\_\_\_

Flute Cut Direction:

Left-hand

## Cutting Edge Tip Material:

Carbide

## Pilot Type:

Fixed

#### Guide:

Not included

### **Special Features:**

Roughing type reamer; clamp type carbide inserts; tool to be used with right angle quackenbush power unit; used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation

#### Material:

Steel, high speed

#### Material:

Steel

## Shelf Life:

N/a

#### Unit Of Measure:

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## Demilitarization:

No

### Fiig:

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