NSN 3455-01-394-7791

Machine Reamer - Page 1 of 1



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Pilot Diameter:

0.499 inches

Pilot Length:

4.600 inches

Shank Diameter:

1.374 inches

Diameter:

1.746 inches

Flute Quantity:

10

- Shank Type:
- Straight

Helix Direction:

Right-hand

Reamer Type:

Finishing

Flute Design:

Helical

Flute Type:

Integral

Flute Cut Direction:

Right-hand

Pilot Type:

Fixed

Guide:

Not included

Special Features:

Material to be machined is titanium; tool to be used with right angle quackenbush power unit; used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation

Material:

Steel, high speed

Material:

Steel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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