

View Online at <https://aerobasegroup.com/nsn/3455-01-394-7796>

Pilot Diameter:

0.250 inches

Pilot Length:

4.600 inches

Shank Diameter:

1.799 inches

Diameter:

1.8595 inches

Flute Quantity:

2

Shank Type:

Straight

Reamer Type:

Core

Flute Design:

Straight

Flute Type:

Inserted

Flute Cut Direction:

Left-hand

Cutting Edge Tip Material:

Carbide

Pilot Type:

Fixed

Guide:

Not included

Special Features:

Roughing type reamer; clamp type carbide inserts; material to be machined is titanium; tool to be used with right angle quackensubh power unit; used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation

Material:

Steel, high speed

Material:

Steel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T171-e