

View Online at <https://aerobasegroup.com/nsn/3455-01-394-7799>

**Pilot Diameter:**

1.000 inches

**Shank Diameter:**

1.250 inches

**Diameter:**

1.875 inches

**Shank Type:**

Straight

**Reamer Type:**

Finishing

**Flute Design:**

Spiral

**Flute Type:**

Inserted

**Pilot Type:**

Fixed

**Guide:**

Not included

**Special Features:**

Material to be machined is titanium; used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation; one right hand and two left hand spiral blade segments shear in opposite directions simultaneously with equal work pressure; dual spiral cutting action; length 24 1/4 in.

**Material:**

Steel, high speed

**Material:**

Steel

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiiig:**

T171-e