

View Online at <https://aerobasegroup.com/nsn/3455-01-394-7799>

Pilot Diameter:

1.000 inches

Shank Diameter:

1.250 inches

Diameter:

1.875 inches

Shank Type:

Straight

Reamer Type:

Finishing

Flute Design:

Spiral

Flute Type:

Inserted

Pilot Type:

Fixed

Guide:

Not included

Special Features:

Material to be machined is titanium; used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation; one right hand and two left hand spiral blade segments shear in opposite directions simultaneously with equal work pressure; dual spiral cutting action; length 24 1/4 in.

Material:

Steel, high speed

Material:

Steel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiiig:

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