## NSN 3455-01-394-7799

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## **Pilot Diameter:**

1.000 inches

Shank Diameter:

1.250 inches

Diameter:

1.875 inches

Shank Type:

Straight

Reamer Type:

Finishing

Flute Design:

Spiral

Flute Type:

Inserted

**Pilot Type:** 

## Fixed

Guide:

Not included

## **Special Features:**

Material to be machined is titanium; used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation; one right hand and two left hand spiral blade segments shear in opposite directions simultaneously with equal work pressure; dual spiral cutting action; length 24 1/4 in.

Material:

Steel, high speed

Material:

Steel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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