NSN 3455-01-394-7804

Machine Reamer - Page 1 of 1

Demilitarization:

No Fiig: T171-e



View Online at https://aerobasegroup.com/nsn/3455-01-394-7804 **Pilot Diameter:** 0.250 inches Pilot Length: 4.600 inches **Shank Diameter:** 1.395 inches Diameter: 1.455 inches Flute Quantity: Shank Type: Straight Flute Design: Straight Flute Type: Inserted **Flute Cut Direction:** Left-hand **Cutting Edge Tip Material:** Carbide **Pilot Type:** Fixed Guide: Not included **Special Features:** Roughing type reamer; material to be machined is titanium; length 10.250 in.; tool to be used with right angle quackenbush power unit; used to repair 68a110002 wing to fuselage attach lugs, with provisions to bore and ream finished size holes in wing spar lugs and lug bushings after installation Material: Steel, high speed Material: Steel Shelf Life: N/a **Unit Of Measure:**