

View Online at <https://aerobasegroup.com/nsn/3455-01-540-4477>

Pilot Diameter:

0.750 inches

Pilot Length:

6.250 inches

Overall Length:

11.000 inches

Diameter:

1.650 inches

End Application:

F-22 raptor

Flute Length:

2.500 inches

Flute Quantity:

5

Shank Type:

Straight

Reamer Type:

Fluted chucking

Flute Design:

Straight

Flute Type:

Inserted

Flute Cut Direction:

Right-hand

Cutting Edge Tip Material:

Carbide

Pilot Type:

Fixed

Guide:

Not included

Product Name:

Reamer bushing hole

Special Features:

Made from aisi 4000 or 8000 series hss; hardness to be 38 - 66 rc; tips are c2 grade carbide. End of pilot has reamer code 1b and diameter 1.650 etched or engraved on it. Used in the processing of beryllium copper bushings

Material:

Steel, high speed

Material:

Steel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T171-e