

View Online at <https://aerobasegroup.com/nsn/3456-00-012-9704>

**Design Type:**

Adjustable

**Operation Method:**

Power

**Roller Quantity:**

3

**Roller Type:**

Tapered

**Tube Minimum Inside Diameter Accommodated:**

0.360 inches

**Rated Expansion Diameter:**

0.410 inches

**Tube Sheet Maximum Thickness:**

6.000 inches

**Guard Ring:**

Not included

**Roller Effective Length:**

1.500 inches

**Mandrel Type:**

One piece square head

**Flexible Tip:**

Not included

**Square Head Width Across Flats:**

0.375 inches

**Criticality Code Justification:**

Zzzy

**Expander Type:**

Roller

**Special Features:**

Item must comply with requirements of defense supply center richmond production standard no. Ro0095

**Quantity:**

1

**Reference Number Differentiating Characteristics:**

Areference number differentiating material will be in accordance with naval inventory control point activity hx quality control. Manufacturing and testing specifications available at the dla icp

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T337-b