

View Online at <https://aerobasegroup.com/nsn/3456-00-640-3003>

**Cage Adjustability:**

Nonadjustable

**Roll Type And Quantity:**

Flaring 1 and long tapered 2 and short tapered 1

**Entering Handhole Size:**

3.375 by 3.750 in.

**Tube Minimum Inside Diameter Accommodated:**

1.645 inches

**Rated Expansion Diameter:**

1.847 inches

**Tube Sheet Maximum Thickness:**

1.000 inches

**Specification Or Standard:**

I type

**Departure From Cited Document:**

As modified by par. 3.3.2 cage and par. 3.3.3 rolls

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

T337-j

**Mil-std (military Standard):**

Mil-e-17624 spec.