NSN 3456-00-640-3010

Roller Tube Expander Cage Assembly - Page 1 of 1



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|---|
| Cage Adjustability: |
| Nonadjustable |
| Roll Type And Quantity: |
| 1 flaring or 2 long tapered or 1 short tapered |
| Entering Handhole Size: |
| 3.375 by 3.750 in. |
| Tube Minimum Inside Diameter Accommodated: |
| 0.985 inches |
| Rated Expansion Diameter: |
| 1.110 inches |
| Tube Sheet Maximum Thickness: |
| 1.250 inches |
| Specification Or Standard: |
| 1 class and i type |
| Departure From Cited Document: |
| As modified by para 3.3.2 cage and para 3.3.3 rolls |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |
| Demilitarization: |
| Yes - demil/mli |
| Fiig: |
| Т337-ј |

Mil-std (military Standard):

Mil-e-17624 spec.