

View Online at <https://aerobasegroup.com/nsn/3456-00-640-3013>

**Cage Adjustability:**

Nonadjustable

**Roll Type And Quantity:**

1 flaring or 2 long tapered or 1 short tapered

**Entering Handhole Size:**

3.375 by 3.750 in.

**Tube Minimum Inside Diameter Accommodated:**

0.985 inches

**Rated Expansion Diameter:**

1.110 inches

**Tube Sheet Maximum Thickness:**

2.000 inches

**Specification Or Standard:**

1 class and 1 type

**Departure From Cited Document:**

As modified by par. 3.3.2 cage and par. 3.3.3 rolls

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**Fig:**

T337-j

**Mil-std (military Standard):**

Mil-e-17624 spec.