Roller Tube Expander Roll Set - Page 1 of 1



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First End Flare Length:         0.194 inches third style group         Overall Length:         3.218 inches         Main Bodylength:         2.687 inches         Roller Style:         Flare Length:         0.063 inches         First End Taper Length:         0.063 inches         Forst End Taper Length:         0.071 linches         Second End Taper Length:         0.500 inches         Becond End Taper Length:         0.500 inches         Second End Taper Length:         0.600 inches         Becond End Taper Length:         0.600 inches         Second End Taper Length:         0.600 inches         Becond End Diameter:         0.600 inches         Second End Flare Diameter:         0.600 inches         Second End Flare Diameter:         1 class and 1 type         Opparture From Cited Document:         As modified by par. 3.3.3 rolls         Shef Life:         Na         Unit Of Messure:         I         Sign Second End Flare Diameter:         I         Sign Second End Flare Diameter:         Na	
Overall Length:         3.218 inches         Main Bodylength:         2.687 inches         Roller Style:         Flare third group         First End Taper Length:         0.003 inches         Forst End Taper Length:         0.033 inches         Second End Taper Length:         0.718 inches         Second End Taper Length:         0.500 inches         Second End Diameter:         0.500 inches         Roller Quantity:         2         Second End Flare Diameter:         4.5.0 deg         Specification Or Standard:         1 class and 1 type         Departure From Clab Document:         As modified by par. 3.3.3 rolls         Sheff Life:         Na         Unit Of Measure:         I         I         No         Flig:         Ta37-c         Miltart (military Standard):	First End Flare Length:
3.218 inches         Main Bodylength:         2.887 inches         Roller Style:         Flare third group         First End Taper Length:         0.063 inches         First End Diameter:         0.718 inches         Second End Taper Length:         0.050 inches         Second End Taper Length:         0.050 inches         Second End Taper Length:         0.500 inches         Second End Diameter:         0.600 inches         Roller Quantity:         2         Second End Flare Diameter:         45.0 deg         Second End Flare Diameter:         45.0 deg         Second End Flare Diameter:         As modified by par. 3.3.3 rolls         Shelf Life:         Na         Departure From Cited Document:         As modified by par. 3.3.3 rolls         Shelf Life:         Na         Ditt Of Measure:         I         Na         Flig:         Taster, Comminer:         Na         Shelf Life:         Na         Diff Life:         Na         Signedi	0.194 inches third style group
Main Bodylength:         2.687 inches         Roller Style:         Flare third group         Flare third group         Flare that aper Length:         0.063 inches         Florst End Diameter:         0.500 inches         Second End Taper Length:         0.608 inches         Roller Quantity:         2         Second End Flare Diameter:         0.608 inches         Roller Quantity:         2         Second End Flare Diameter:         45.0 deg         Specification Of Standard:         1 class and 1 type         Ass modified by par. 3.3.3 rolls         Shelf Life:         Na         Polification Of Standard:         I class and 1 type         Roller Outed Document:         Na         Shelf Life:         Na         Shelf Second End Flare Diameter:         I class and 1 type         Roll of Measure:         I class and 1 type         Roll of Measure:         I class and 1 type         Roll of Measure:         I class and 1 type         I class and 1 type         I class and 1 type	Overall Length:
2.687 inches Pare third group First End Taper Length: Odd Inches First End Taper Length: Odd Inches First End Diameter: Odd End Taper Length: Odd Inches Focond End Taper Length: Odd Inches Roller Quantity: 2 Room End Flare Diameter: Aso odd In Standard: I class and 1 type Departure From Cited Document: As modified by par. 3.3.3 rolls Sheff Life: Na Ka First End	3.218 inches
Roller Style:         Flare third group         First End Taper Length:         0.063 inches         First End Diameter:         0.718 inches         Second End Taper Length:         0.500 inches         Second End Taper Length:         0.600 inches         Second End Diameter:         0.600 inches         Roller Quantity:         2         Second End Flare Diameter:         45.0 deg         Specification Or Standard:         1 class and 1 type         Oparture From Cited Document:         As modified by par. 3.3.3 rolls         Sheft Life:         Na         In of Measure:	Main Bodylength:
Flare third group         First End Taper Length:         0.603 inches         First End Diameter:         0.718 inches         Becond End Taper Length:         0.500 inches         Second End Diameter:         0.608 inches         Roller Quantity:         2         Second End Flare Diameter:         45.0 deg         Specification Or Standard:         1 class and 1 type         Oparture From Cited Document:         Na         Molffield by par. 3.3.3 rolls         Sheff Life:         Na         Pomilitarization:         Na         Fig:         Ta37-c         Kil-sta (military Standard):	2.687 inches
First End Taper Length:         0.063 inches         First End Diameter:         0.718 inches         Second End Taper Length:         0.500 inches         Second End Diameter:         0.608 inches         Roller Quantity:         2         Second End Flare Diameter:         0.608 inches         Roller Quantity:         2         Second End Flare Diameter:         45.0 deg         Specification Or Standard:         1 class and 1 type         Departure From Cited Document:         As modified by par. 3.3.3 rolls         Shelf Life:         Na         Point Of Measure:         -         Fig:         1 class - C         Fig:         1 class - C         Kator	Roller Style:
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