NSN 3456-00-640-3683



Roller Tube Expander Roll Set - Page 1 of 1 View Online at https://aerobasegroup.com/nsn/3456-00-640-3683 First End Flare Length: 0.165 inches third style group **Overall Length:** 3.265 inches Main Bodylength: 2.859 inches **Roller Style:** Flare third group First End Taper Length: 0.375 inches First End Diameter: 0.438 inches **Second End Taper Length:** 0.375 inches **Second End Diameter:** 0.389 inches **Roller Quantity:** 2 **Second End Flare Diameter:** 53.0 degrees second style group, 0.430 in. Lg third style group **Countersink Length:** 0.190 inches **Specification Or Standard:** 3 class and 1 type **Departure From Cited Document:** As modified by par. 3.3.1 expanders and par. 3.3.3 rolls Shelf Life: N/a **Unit Of Measure: Demilitarization:** No

Fiig: T337-c Mil-std (military Standard): Mil-e-17624 spec.