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**First End Flare Length:**

0.118 inches third style group

**Overall Length:**

2.156 inches

**Main Bodylength:**

1.875 inches

**Roller Style:**

Flare third group

**First End Taper Length:**

0.250 inches

**First End Diameter:**

0.390 inches

**Second End Taper Length:**

0.250 inches

**Second End Diameter:**

0.279 inches

**Roller Quantity:**

2

**Second End Flare Diameter:**

53.0 degrees second style group, 0.329 in. Lg third style group

**Countersink Length:**

0.218 inches

**Specification Or Standard:**

1 class and 1 type

**Departure From Cited Document:**

As modified by par. 3.3.1 expanders and par. 3.3.3 rolls

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T337-c

**Mil-std (military Standard):**

Mil-e-17624 spec.