NSN 3456-00-640-3696

Roller Tube Expander Roll Set - Page 1 of 1



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First End Flare Length:
0.189 inches third style group
Overall Length:
3.046 inches
Main Bodylength:
2.640 inches
Roller Style:
Flare third group
First End Taper Length:
0.375 inches
First End Diameter:
0.584 inches
Second End Taper Length:
0.375 inches
Second End Diameter:
0.447 inches
Roller Quantity:
2
Second End Flare Diameter:
53.0 degrees second style group, 0.518 in. Lg third style group
Countersink Length:
0.188 inches
Specification Or Standard:
1 class and 1 type
Departure From Cited Document:
As modified by par. 3.3.1 expanders and par. 3.3.3 rolls
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
Т337-с
Mil-std (military Standard):

Mil-e-17624 spec.