NSN 3456-00-640-3697

Roller Tube Expander Roll Set - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/3456-00-640-3697 First End Flare Length: 0.189 inches third style group **Overall Length:** 3.296 inches Main Bodylength: 2.890 inches **Roller Style:** Flare third group First End Taper Length: 0.375 inches First End Diameter: 0.584 inches **Second End Taper Length:** 0.375 inches **Second End Diameter:** 0.451 inches **Roller Quantity:** 2 **Second End Flare Diameter:** 53.0 degrees second style group, 0.518 in. Lg third style group **Countersink Length:** 0.188 inches **Specification Or Standard:** 1 class and 1 type **Departure From Cited Document:** As modified by par. 3.3.1 expanders and par. 3.3.3 rolls N/a **Unit Of Measure:**

Shelf Life:

Demilitarization:

No

Fiig:

T337-c

Mil-std (military Standard):

Mil-e-17624 spec.