

View Online at <https://aerobasegroup.com/nsn/3456-00-640-3698>

**First End Flare Length:**

0.189 inches third style group

**Overall Length:**

3.546 inches

**Main Bodylength:**

3.140 inches

**Roller Style:**

Flare third group

**First End Taper Length:**

0.375 inches

**First End Diameter:**

0.584 inches

**Second End Taper Length:**

0.375 inches

**Second End Diameter:**

0.455 inches

**Roller Quantity:**

2

**Second End Flare Diameter:**

53.0 degrees second style group, 0.518 in. Lg third style group

**Countersink Length:**

0.188 inches

**Specification Or Standard:**

1 class and 1 type

**Departure From Cited Document:**

As modified by par. 3.3.1 expanders and par. 3.3.3 rolls

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

T337-c

**Mil-std (military Standard):**

Mil-e-17624 spec.