NSN 3456-01-084-1474

Roller Tube Expander Cage Assembly - Page 1 of 1



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| Cage Adjustability: |
|---|
| Nonadjustable |
| Roll Type And Quantity: |
| Flaring 1 and long tapered 2 and short tapered 1 |
| Entering Handhole Size: |
| 3.375 in. By 3.750 in. |
| Tube Minimum Inside Diameter Accommodated: |
| 1.645 inches |
| Rated Expansion Diameter: |
| 1.847 inches |
| Tube Sheet Maximum Thickness: |
| 1.500 inches |
| Specification Or Standard: |
| 1 class and i type |
| Departure From Cited Document: |
| As modified by par 3.3.2 cage and par 3.3.3 rolls |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |
| Demilitarization: |
| No |
| Fiig: |
| T337-j |
| Mil-std (military Standard): |
| Mil-e-17624 spec. |