NSN 3456-01-373-2771

Cold Expansion Mandrel - Page 1 of 1



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| End | Λn | alica | tion: |
|-----|-----|-------|-------|
| ⊏Hu | Api | ulica | tion: |

19 f15e aircraft

Shelf Life:

N/a

No

General Description:

Designed primarily for production applications in aluminum and mild steel. The process includes development of the starting hole, cold working the hole, and post-sizing of the hole to accommodate the required interference fastener or fastening device. Used on a variety of puller units and for rework applications and has commonly been called out for aircraft service bulletins.

| Unit Of Measure: | |
|-------------------|--|
| | |
| Demilitarization: | |