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**End Application:**

19 f15e aircraft

**General Description:**

Designed primarily for production applications in aluminum and mild steel. The process includes development of the starting hole, cold working the hole, and post-sizing of the hole to accommodate the required interference fastener or fastening device. Used on a variety of puller units for rework applications for pre-existing countersunk holes. The countersink and straight portion of the hole can be simultaneously cold expanded

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No