NSN 3460-01-376-1680

Expansion Mandrel Sleeve - Page 1 of 1



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Overall Length.
Overall Length:
1.000 inches
Expansion Range:
+0.2311/+0.2507 inches
Criticality Code Justification:
Bjwr
Special Features:
Fastener size 1/4 in. First oversize; tool number td761h-41; stainless steel material; 85 degree flange 0.283 in.; expendable sleeve used
with mandrel and puller for coldworking high interference holes in aluminum or titanium
Material:
Steel, corrosion resisting
Material:
Stainless steel
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
T182-k