

View Online at <https://aerobasegroup.com/nsn/3460-01-376-1681>

**Overall Length:**

1.000 inches

**Expansion Range:**

+0.2442/+0.2607 inches

**Criticality Code Justification:**

Bjwr

**Special Features:**

Ufastener size 1/4 in. Second oversize; tool number td761h-4216; 85 degree flange 0.296 in.; stainless steel material; expendable sleeve used with mandrel and puller for coldworking high interference holes in aluminum or titanium

**Material:**

Steel, corrosion resisting

**Material:**

Stainless steel

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T182-k