

View Online at <https://aerobasegroup.com/nsn/3460-01-504-0284>

**Overall Length:**

1.500 inches

**Mandrel Diameter:**

0.092 inches

**Hardened/ground Finish:**

Not provided

**Criticality Code Justification:**

Matl and feat

**Product Name:**

I navy) secondary flaring mandrel assembly

**Special Features:**

Part of aircraft mechanic's tool kit; designed to be disassembled so the flaring sleeve can be positioned in places with minimal clearance inside the structure and the threaded mandrel screwed in from the outer surface of the structure

**Material:**

Steel

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Steel

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

T182-k