## NSN 3460-01-531-1186

Solid Machine Mandrel - Page 1 of 1

Fiig: T182-k



View Online at https://aerobasegroup.com/nsn/3460-01-531-1186 **Overall Length:** 2.500 inches **Mandrel Diameter:** 2.000 inches Hardened/ground Finish: Not provided **Product Name:** Mandrel **Special Features:** Internal thread: 0.625-11unc-2b; inner edge chamfered 0.063 in. X 45 deg; has 0.125 in.W x 0.875 in. D flats on either side of top edge; bottom chamfered 0.500 in. X 30 deg; has threaded hole (0.250-20 unc-3b) 0.500 in. From top, centered between flats (for 0.250-20 unc-3a setscrew and 0.188 in. Nylon pin); material is qq-s-741/mil-s-22698, gr-b, cl-u Material: Steel Material: Steel **Supplementary Features:** End item: inls; door watertight; aircraft carrier cvan 68 weapons elevator door misc. Brackets detail Shelf Life: N/a **Unit Of Measure: Demilitarization:** No