## NSN 3460-01-536-3390

Expansion Mandrel Sleeve - Page 1 of 1



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Overall Length:
Between 0.500 inches and 0.535 inches
Expansion Range:
+0.078/+0.125 inches
Mandrel Taper Size:
3/4 inch per foot
Product Name:
Sleeve - flange, fullhard coldworking
Special Features:
Asplit sleeve; 85 degrees flange; flange diameter is 0.170 inch; tool function is expandable sleeve used with mandrel and puller for
coldworking high interference holes in aluminum and titanium materials
Material:
Steel, corrosion resisting
Material:
Stainless steel
Supplementary Features:
Ei: aircraft, hornet f/a-18
Shelf Life:
N/a
Unit Of Measure:
<del></del>
Demilitarization:
No
Fiig:
T182-k