NSN 4710-01-460-6984

Metal Tube Assembly - Page 1 of 1



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End Application:
C-17 aircraft
Design Form:
Prebent
Features Provided:
Outer covering
Product Name:
Tube assembly, metal-coiled hydraulic flap retract press, w4183
Special Features:
Surface treat titanium per mil-s-5002; dimensional tolerances and symbols per ansi y14.5m-1982; fabricate per douglas process standard
(dps) 3.80-5; prepare tube end (s) per s 5021205-78
Material:
Titanium single end
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Supplementary Features:
Tube is wrapped to prevent coil tube from chafing on adjoining structure; the spiral wrap has a stock size of .375 odx 59.00, total length to
be measured in relaxed state prior to wrapping; the wrap is gray, anti-chafe coat, prime and dn3635; it is continuous wrapping in linear
dimensions along the three coils, with a gap between spiral wrap to be .06 max; trim to noted dimensions as required; tube is taped in 2
places, from stock size of 1.00 x 2.00, and made from 7-tape-2045-5
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
Yes - demil/mli
Fiig:
T383-d