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End Application:

C-17 aircraft

Design Form:

Prebent

Features Provided:

Outer covering

Product Name:

Tube assembly, metal-coiled hydraulic flap retract press, w4181

Special Features:

Surface treat titanium per mil-s-5002; dimensional tolerances and symbols per ansi y14.5m-1982; fabricate per douglas process standard (dps) 3.80-5; prepare tube end (s) per s 5021205-78

Material:

Titanium single end

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Supplementary Features:

Tube is wrapped to prevent coil tube from chafing on adjoining structure; the spiral wrap has a stock size of .375 odx 59.00, total length to be measured in relaxed state prior to wrapping; the wrap is gray, anti-chafe coat, prime and dn3635; it is continuous wrapping in linear dimensions along the three coils, with a gap between spiral wrap to be .06 max; trim to noted dimensions as required; tube is taped in 2 places, from stock size of 1.00 x 2.00, and made from 7-tape-2045-5

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T383-d