

View Online at <https://aerobasegroup.com/nsn/4730-00-004-2790>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.360 inches

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.655 inches and 0.665 inches

**Thread Size:**

1.312-12

**Screw Thread Series Designator:**

Unj

**Width Across Flats:**

Between 1.302 inches and 1.322 inches

**Screw Thread Location:**

External

**Smallest Inside Diameter:**

Between 1.070 inches and 1.090 inches

**Special Features:**

Hex end counter sunk 28 degrees min, 32 degrees max, to 1.190 in. Min, 1.200 in. Maximum dia

**Material:**

Steel, ams 5643

**Material:**

Steel comp 630

**Surface Treatment:**

Passivate

**Style Designator:**

Hexagon, external thread, boss

**Surface Treatment:**

Passivated

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T385-e