

View Online at <https://aerobasegroup.com/nsn/4730-00-007-5590>

Thread Pitch Diameters:

+0.4484 to 0.4517 inches

Thread Direction:

Right-hand

Thread Length:

0.233 inches

Casehardening Indicator:

Not casehardened

Overall Length:

0.355 inches

Thread Size:

0.469-32

Largest Inside Diameter:

Between 0.475 inches and 0.485 inches

Smallest Outside Diameter:

0.500 inches

Screw Thread Series Designator:

Ns-2

Width Across Flats:

0.625 inches

Screw Thread Location:

Internal

Length To Shoulder:

0.233 inches

Smallest Inside Diameter:

Between 0.311 inches and 0.318 inches

Major Unthreaded Outside Diameter:

0.625 inches

Special Features:

Three holes drilled through hexagon corners 0.039 in. Min, 0.044 in. Max

Material:

Steel, mil-s-5000, comp 4340

Material:

Steel comp 4340

Surface Treatment:

Err-030

Style Designator:

Hexagon, internal thread, shouldered

Surface Treatment:

Cadmium

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T385-e