

View Online at <https://aerobasegroup.com/nsn/4730-00-007-5590>

**Thread Pitch Diameters:**

+0.4484 to 0.4517 inches

**Thread Direction:**

Right-hand

**Thread Length:**

0.233 inches

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.355 inches

**Thread Size:**

0.469-32

**Largest Inside Diameter:**

Between 0.475 inches and 0.485 inches

**Smallest Outside Diameter:**

0.500 inches

**Screw Thread Series Designator:**

Ns-2

**Width Across Flats:**

0.625 inches

**Screw Thread Location:**

Internal

**Length To Shoulder:**

0.233 inches

**Smallest Inside Diameter:**

Between 0.311 inches and 0.318 inches

**Major Unthreaded Outside Diameter:**

0.625 inches

**Special Features:**

Three holes drilled through hexagon corners 0.039 in. Min, 0.044 in. Max

**Material:**

Steel, mil-s-5000, comp 4340

**Material:**

Steel comp 4340

**Surface Treatment:**

Err-030

**Style Designator:**

Hexagon, internal thread, shouldered

**Surface Treatment:**

Cadmium

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-e