

View Online at <https://aerobasegroup.com/nsn/4730-00-069-9085>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fabrication Method:**

Any acceptable

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

1.630 inches

**Thread Size:**

1-5/16-12

**Tube Outside Diameter For Which Designed:**

1.000 inches

**Seat Angle In Deg:**

33.00

**Screw Thread Series Designator:**

Un

**Width Across Flats:**

1.500 inches

**Strength Rating:**

180000.0 pounds per square inch tensile

**Smallest Inside Diameter:**

1.010 inches

**Material:**

Steel, mil-s-18732

**Material:**

Stainless steel

**Material Specification:**

Mil-s-18732 military specification single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Inverted nut, tube, flare

**Surface Treatment:**

Passivated

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

T385-b

**Mil-std (military Standard):**

Mil-s-18732 spec.