

View Online at <https://aerobasegroup.com/nsn/4730-00-152-1421>

**Thread Class:**

2b

**Thread Direction:**

Right-hand

**Thread Length:**

0.500 inches

**Casehardening Indicator:**

Not casehardened

**Hole Diameter:**

0.328 inches

**Overall Length:**

0.800 inches

**Hole Or Slot Quantity:**

4

**Thread Size:**

3.200-12

**End Application:**

Aden 30mm machine gun firing 1k rds per qt.

**Screw Thread Series Designator:**

Uns

**Screw Thread Location:**

Internal

**Length To Shoulder:**

0.630 inches

**Smallest Inside Diameter:**

Between 3.060 inches and 3.065 inches

**Major Unthreaded Outside Diameter:**

Between 3.550 inches and 3.570 inches

**Material:**

Steel, bs980c0s7k3339 or bs970en8k3339

**Material:**

Steel, bs980c0s7k3339 or bs970en8k3339

**Surface Treatment:**

Phosphate

**Style Designator:**

Round, internal thread, shouldered

**Surface Treatment:**

Phosphate, def 29, class 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-e