

View Online at <https://aerobasegroup.com/nsn/4730-00-177-0379>

**Thread Class:**

3b

**Thread Pitch Diameters:**

+1.1399 to 1.1445 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.250 inches and 0.260 inches

**Casehardening Indicator:**

Casehardened

**Slot Width:**

Between 0.190 inches and 0.210 inches

**Overall Length:**

Between 0.530 inches and 0.540 inches

**Hole Or Slot Quantity:**

8

**Thread Size:**

1.3/16-18

**Largest Inside Diameter:**

Between 1.173 inches and 1.193 inches

**Smallest Outside Diameter:**

Between 1.360 inches and 1.370 inches

**Screw Thread Series Designator:**

Unef

**Material Hardness Rating:**

Between 32.0 rockwell c and 38.0 rockwell c

**Screw Thread Location:**

Internal

**Major Unthreaded Outside Diameter:**

Between 1.540 inches and 1.560 inches

**Material:**

Steel, ams 6322 and steel, ams 6323

**Material:**

Steel comp 8740

**Surface Treatment:**

Cadmium

**Style Designator:**

Round, internal thread, shouldered

**Surface Treatment:**

Cadmium

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-e